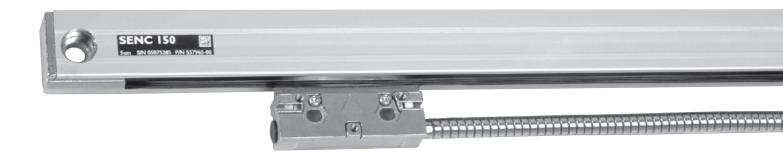
# PRECISION GLASS SCALE



The SENC 150 Precision Glass Scale Linear Encoder incorporates the latest innovation in roller bearing technology for reduced backlash and greater scale travel life. This scale also features a highly integrated scanning sensor that provides even greater contamination resistance. The SENC 150 Precision Glass Scale is designed to satisfy a wide range of application needs including but not limited to, EDMs, grinders, lathes, milling machines and inspection equipment. An SENC 150 Precision Glass Scale withstands elements of contamination found in even the harshest environment. All ACU-RITE® Precision Glass Scales incorporate our longstanding tradition of quality, reliability, durability and dependability at an affordable price.



SENC 150 Assembly and Mounting Dimensions Travel Lengths of 2" (.05m) -120" (3.04m) noth + [161 92] 6 375 [20.57] .810 [11.91 ng length + [138.10] 5.43 17.78] .700 Multiple Resolutions with Exceptional Accuracy Mounting hole Ø [12.70] .500 C'Bo Ø [7.95] .313 Thru End [28.45] 1.12 **T** [49 61] **\$0** ^ **0** \* [14 27] [3 07] 121 Ø [8.4] .32 Armo Ø [5.0] .20 Vinyl [14.22] .56 [11.35] .447 Min Armor bend [20.57] .810 [28.57] 1.125 Radius [31.75] 1.25 [57.15] 2.250 [26.92] [12 47] 1.060 [72.64] 2.860 [19.05].750 [36.58] 1.440 Ø For IM41 8-32 SHCS [5778 All Dimensions are in (mm) Inches Over Travel [44.45] 1.75 [6.35] .250

0.5µm (.00002"), 1µm (.00004"), 5µm (.0002") Armored or Vinyl Cable Available

Flexible Mounting Features

Durable and Rugged Scale Case

Position-Trac<sup>™</sup> - Enables Quick, Easy Workpiece Zero-Reset After Power Loss



# SENC 150 Technical Data

ELECTRICAL SPECIFICATIONS	DIGITAL	ANALOG	
Light Source	LED (Light-Emitting Diode)		
Operating Voltage (VDC)	5.1 ± 0.1	5.0 ± 0.1	
Operating Current (Max. mA)	0.5μm, 1μm 220mA 5μm 180 mA	75	
Output Signals Incremental	Square-Wave Voltage Signals Channels A and B, in 90° Quadrature Relationship	Similar Phasing, but Differential Sinusoidal Current or Voltage Output	
RM	One Square-Wave Signal	Differential Current or Voltage Output	
Signal Levels RM	TTL-Level TTL-Level	7-16 μA <sub>pp</sub> or 1.0 V <sub>pp</sub> (w/ 1K 0hm load) 2-8 μA <sub>pp</sub> or 1.2 V <sub>pp</sub> (w/ 100K 0hm load)	

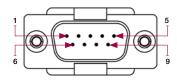
MECHANICAL SPECIFICATIONS	DIGITAL	ANALOG
Resolution	.5, 1, 5 μm	
Grating Pitch	20 µm	
Scale Medium	Reflective from Nickel-Coated Glass	
Accuracy (@20°C) in any 1000mm	± 10µm/m	
Max. Slew Speed	40 in/sec	
Force Required to Move Reading Head	≤ 0.75 lbs.	
Operating Environment Temperature	0° to 50°C	
Relative Humidity	25% to 95% (non-condensing)	
Storage Environment Temperature	-20° to 70°C	
Storage Environment Humidity	20% to 95% (non-condensing)	
Weight (lbs)	1.4 + 0.05/ft of measuring length	
Connecting Cable (Armored or Vinyl)	Length = 5, 13, 19 ft. Connector: DE-9P	
Maximum Cable Length	35 ft.	70 ft.
Measuring Lengths	2 – 120	
Reference Mark Interval	50mm fixed or Position-Trac™	
Protection (IEC 529)	IP53 when installed as per instructions	
	IP64 with	Air Purge



## **HEIDENHAIN CORPORATION**

333 East State Parkway Schaumburg, IL 60173-5337 USA 🕾 (847) 490-1191 (847) 490-3931 🖂 info@heidenhain.com

www.acu-rite.com



#### **Digital Pin-Outs and Output Signals**

PIN	SIGNAL	WIRE		
1	No Connect			
2	Channel A+	Green		
3	Channel A-	Yellow		
4	Channel B+	Blue		
5	Channel B-	Red		
6	Ground Power Supply and Signal Return	White		
7	Supply Voltage	Brown		
8	Channel R+ + Reference Mark	Pink		
9	Channel R Reference Mark	Gray		
Shell	Shield			
IOH - (High level output current) = 20mA				
$V_{_{CH}}$ - (High level output voltage)>2.5Vdc				
0° 360°   1 Channel R+ 1   0 0 0   Channel A- 0 0   90° 0 0				
	Channel B+ 1 Channel B- 1 (I and last a text a surgery) 2000			
$_{lot}$ - (Low level output current) = -20mA $V_{\rm ec}$ - (Low level output voltage) $<$ 0.6Vdc				

### Analog Pin-Outs and Output Signals

PIN	SIGNAL	WIRE		
1	Ground	White		
2	Channel A+	Green		
3	Channel A-	Yellow		
4	Channel B+	Blue		
5	Channel B-	Red		
6	N/C			
7	Supply Voltage	Brown		
8	Channel R+ + Reference Mark	Pink		
9	Channel R Reference Mark	Gray		
Shell	Shield			
Channel B Channel A				
ŧ	Channel R ι,:2-8 μ	A <sub>pp</sub> or 1.2 Vpp		